

DETERMINATION OF SOME PHYSICAL PROPERTIES OF IMMATURE RUNNER BEAN (*PHASEOLUS COCCINEUS*) PODS

J. U. Etoamaihe,^{1*} and C. U. Egbu,² and A. N. Agriga

¹Department of Agricultural and Bio-resources Engineering, Michael Okpara University of Agriculture Umudike, P.M.B. 7267 Umuahia Abia State, Nigeria

³Department of Food Science and Technology, Federal University Oye-Ekiti, Ekiti State, Nigeria

*Corresponding author's e-mail address: jeto50@yahoo.co.uk

Abstract

Some physical properties of immature Runner beans pods (*Phaseolus coccineus*) were investigated with the aim of using the properties to develop efficient processing machines for the crop. The investigations were done using a digital weighing balance, Vernier calipers and an inclined plane. The results of the investigations showed that the immature pods have moisture content of 89.5%wb, geometric mean diameter of 10.5 mm, the sphericity as 0.45 and the coefficient of friction of the pods on three different surfaces are, plane wood (0.76), stainless sheet (0.84) and glass (0.63), while the bulk density was obtained as 0.77g/cm³. The pods are likely to slide more on a stainless steel hopper during processing than in any other material tested.

Key words: *Phaseolus coccineus*, pods, mechanical, physical, properties.

1. Introduction

Phaseolus coccineus also known as runner bean, stick bean, or multiflora bean is a legume of the family *Fabaceae* which originated from the mountains of Central America (Aremu et al., 2010) Its vine can grow up to 3m or more in length. Harvesting of green pods starts around 3 months after sowing and lasts for 2 to 3 weeks. Mature seeds can be harvested 4 – 5 months after sowing. *Phaseolus* comprises of about 50 species, most of them are grown in the United States of America (Aremu et al., 2010 and Wikipedia 2015). *Phaseolus coccineus* has been known to be important to mankind in various ways. Almost all the parts of the crop can be used for medicinal purposes. The young pods, leaves and shoots are used as fodder. In Central America the immature and mature seeds are consumed. Preparation is predominantly by boiling. In temperate regions the immature pods are most commonly eaten, sliced and cooked, as a vegetable. In Central America the young shoots, leaves and inflorescences are sometimes used (boiled or boiled and fried) as a vegetable while the tuberous roots are consumed boiled or chewed as candy. A root decoction made from the plant is taken against malaria or applied to swollen eyes for relief of pains and inflammation. In Central America scarlet runner bean is grazed by livestock and can be dried into hay (Brink, 2006). The seed flour is a very rich source of protein in Nigerian meals (Aremu et al., 2006 and Aremu et al., 2010).

The seeds contain some antinutritional elements, such as trypsin inhibitors, and must be cooked before eaten, to break down these compounds. Holland et al., 1991 stated that 100 g of the edible portion of the raw green pods contain: Water 91.2 g, Energy 93 kJ (22 kcal), Protein 1.6 g, Fat 0.4 g, Carbohydrate 3.2 g, Fibre 2.6 g, Calcium 33 mg, Magnesium 19 mg, Phosphorus 34 mg, Iron 1.2 mg, Zinc 0.2 mg, Carotene 145 µg, Thiamin 0.06 mg, Riboflavin 0.03 mg, Niacin trace and Ascorbic acid 18 mg. Many improved cultivars have substantially reduced fibrous vascular strands of the pod sutures ('stringless runner beans'). The tuberous root of scarlet runner bean is edible, but it is fibrous and may contain toxic compounds, which can be removed by soaking or peeling and by discarding the cooking water. In the Eastern part of Nigeria, the crops are mainly eaten with the pods when they are green or immature.

Coccinin, a peptide isolated from the seed of scarlet runner bean, has shown a significant antifungal activity against a range of fungi. It also inhibited proliferation of leukaemia cell lines and reduced the activity of HIV-1 reverse transcriptase (Brink, 2006).

Physical and mechanical properties are important in many problems associated with the design of machines and the analysis of the behaviour of the product during agricultural process operations, such as handling, planting, harvesting, threshing, cleaning, sorting and drying. The solutions to problems of these processes involve knowledge of their physical and engineering properties (Irtwange, 2000). This was corroborated by Kutte (2001), who stated that in the design of any agricultural handling and processing machine, properties of the crop must be taken into account. Such properties include; size, shape, mass, moisture content and bulk density.

Bulk densities are essential in knowing the weight of the crop per unit volume and is also useful in handling operations. Volume considerations have practical applications where shape affects the process such as separation and product loading, while weight considerations have practical applications in unit operations such as conveying as well as cleaning. Weight and volume are also useful in mathematical and computer modelling of handling and processing operations where the behaviour of the bulk system is predicted from the microscopic behaviour of individual seed (Rong *et al.*, 1995; Raji and Favier, 2004).

Handling losses of crops during processing are affected by size and shape. Coefficient and angle of friction have applications in problems of flow of bulk granular materials especially in calculating hopper sidewall slope angle. Coefficient of friction is important in studying the compressibility of the material and determining methods of compressing and packaging. The other important physical and engineering properties and their significance in machine design and handling are; friction for flow of bulk granular materials, rupture force, aerodynamic properties requiring a knowledge of density, size, shape and drag coefficient for separation and conveyance.

Many researchers have described and worked on the determination of these properties for a number of crops and food materials which include locust bean (Oje, 1993), sorghum (Dev *et al.*, 1982), pigeon pea (Chowde-Gowda *et al.*, 1991), oil bean seeds (Oje and Ugbor, 1991), breadfruits seeds (Orji, 2000) and pumpkin seeds and kernel (Joshi *et al.*, 1993). A comprehensive report of these properties is also presented by Mohsenin (1986). There is, however, very little data on the physical and engineering properties of *Phaseolus coccineus* pod in available literature. There is, therefore, a need for a comprehensive study of these properties to aid the design of processing and handling machines for the crop. This work is focused on the determination of some physical and mechanical properties of the pod of *P. coccineus* with a view to obtaining information required to ease the operations of its processing. Since the runner bean is mostly consumed when the pods are immature together with the seeds, this study becomes very useful. The runner bean is shown in Fig 1.



Fig. 1: *Phaseolus coccineus* pods

2. Methodology

2.1 Moisture Content

The immature pods were harvested after 2months of planting from a garden in Hopeville Uturu, Isuikwuato L.G.A Abia State, Nigeria. The moisture content was determined using ASABE standard S358.2 (ASABE 2011) with an electric oven as shown in equation 1;

$$MC(\%wb) = \frac{w_1 - w_2}{w_1} \times 100 \quad (1)$$

Where: MC = moisture content (%wb); w_1 = initial weight of pod (g); w_2 = final weight of pod (g).

2.2 Size and Shape

A Withwort model vernier calipers of range 0-150mm, was used to measure the axial dimensions of the pods; length, width and thickness. From the axial dimensions, the geometric mean diameter (D_p) in mm and sphericity (ψ) were determined by using the equations 2 and 3 according to (Frontezak and Metzgen 1985; Joshi et al. 1993; Akaaimo and Raji, 2006, Etoamaihe and Ojukwu 2008. The sphericity determines the shape of materials, while the axial dimensions give an indication of the size.

$$D_p = (abc)^{\frac{1}{3}} \quad (2)$$

Where: a = length (mm); b = width (mm); c = thickness (mm).

$$\psi = \frac{(abc)^{\frac{1}{3}}}{a} \quad (3)$$

2.3 Density of Pod

The weight (W_p) of the individual pods was determined by weighing them using Cammry ACS-50 digital weighing balance of range 0-500gms and the volume (V_p) determined using water displacement method by pouring water into a Pyrex 250 ml measuring cylinder and immersing the pod into it and the volume of water displaced was determined. The density was therefore calculated using equation 4 below;

$$\rho_p = \frac{W_p}{V_p} \quad (4)$$

Where: ρ_p = density of pod (g/cm³).

2.4 Coefficient of Friction on Some Material Surfaces

The coefficient of friction on some material surfaces was determined using an inclined plane as shown in Fig.2. The angle at which the pod starts sliding on the inclined plane is recorded. The experiment was conducted on three material surfaces; these are plane wood, metal sheet and glass. The experiments were replicated five times for each surface and the average of the results obtained for the five replications was taken as the representative value for each surface. The coefficient of friction on material surface was calculated as the ratio of height to the corresponding base of the apparatus using Eqn 5.

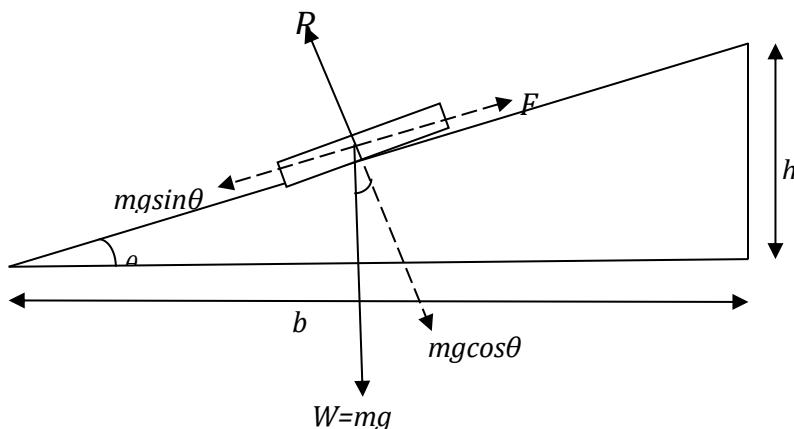


Fig. 2: Coefficient of friction on inclined plane

$$\mu = \frac{h}{b} = \tan \theta \quad (5)$$

where: μ = coefficient of friction

θ = angle of inclination of the surface.

3. Results and Discussion

The moisture content of pods used were between the ranges of 89.4 – 89.6% wet basis. The results of the tests performed are presented in Table 1. The results showed that the length, width and thickness for the pods ranged between 20.8 – 26 mm, 6.6 – 9 mm and 5 - 6.8 mm respectively, while the geometric mean diameter and sphericity ranged between 10.5 – 11 mm and 0.45 – 0.5 respectively. This is within the range of 0.32 – 1.00 for sphericity as reported by Mohsenin (1986) for most agricultural particles. On the other hand, *Prosopis africana* pod has the length, width, thickness, geometric mean and sphericity as: 132.46 mm, 28.71 mm, 19.0 mm, 41.39 mm and 0.32 respectively (Adigun and Alonge, 2000). It was observed that each pod of *P. coccineus* contains an average of 19 seeds.

Table 1: Some Physical Properties Data of Immature *Phaseolus coccineus* Pod

Property/unit measurement	Replication	Mean value	Std. Dev.	Max value	Min value
Moisture content (%)	5	89.5	0.14	89.6	89.4
Length (mm)	5	23.6	2.47	26	20.8
Width (mm)	5	8.02	1.03	9	6.6
Thickness (mm)	5	6.12	0.74	6.8	5
Geometric mean (mm)	5	10.5	1.15	11.43	8.82
Sphericity	5	0.45	0.036	0.48	0.41
Mass (g)	5	6.62	1.98	8.18	3.72
Volume (cm ³)	5	8.6	2.19	10	5
Density (g/cm ³)	5	0.77	0.2	1.02	0.542

Coefficient of friction on:

Plane wood	5	0.76	0.043	0.82	0.73
Metal sheet	5	0.84	0.023	0.86	0.82
Glass	5	0.63	0.055	0.68	0.55

The difference in the axial dimensions for the pod with the relatively low sphericity of 0.45 shows that the pod will not rotate easily during handling. The closer the sphericity to 1.0, the higher the tendency to roll about any of the three axes.

The mass of the pods of *P. coccineus* ranges from 3.72 g – 8.18 g, volume of range 5 cm³ – 10 cm³ and density of 0.542 g/cm³ – 1.02 g/cm³ while Adigun and Alonge (2000) published that the pods of *Prosopis africana* have mass , volume and density of 24.72 g, 53.43 cm³ and 0.47 g/cm³ respectively. The coefficient of friction obtained on plane wood, metal sheet and glass surface for the pods are; 0.73 – 0.82, 0.82 – 0.86 and 0.55 – 0.68 respectively. These values compare well those obtained for the grains of *Prosopis africana* according to Adigun and Alonge (2000) as: plywood (0.65), galvanised steel (0.71) and glass (0.69). African yam bean on aluminum sheet (0.32) by Irtwange and Igbeka (2002) and those obtained by Taser et al. (2005) for vetch seed on hardwood sheet (0.29), galvanised sheet (0.30), mild steel and chipboard (0.33). The coefficient of friction of the seed on galvanised sheet compares with what Oje and Ugbor (1991) obtained for oilseed bean on glass (0.29). The coefficient of friction of the pods of *P. coccineus* on the three surfaces of plane wood, metal sheet and glass in relation to the mass is illustrated in Figure 3 below.

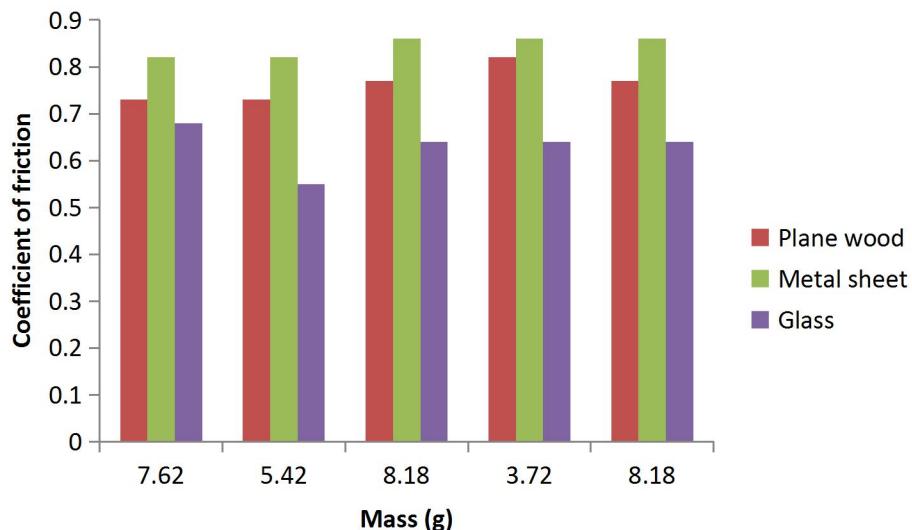


Figure 3: Coefficient of friction of *P. coccineus* on plane wood, metal sheet and glass surface

4. Conclusion

Having carried out investigations on some properties of *Phaseolus coccineus* pod, it can be concluded that the results have shown good agreement with some of the general trend and ranges obtained for other similar crops. The dimensions of the pods are relatively uniform hence will make the processing of the pods easy. The properties are also a good data source, which will be useful in the design and development of the necessary processing machines for the crop. This will help in using appropriate data instead of using properties of similar crops in machine and process design of the crop.

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